

## ABSTRACT OF THE DISCLOSURE

A sheet delivery device of a sheet-fed press is provided by which crushing of falling sheets is avoided, productivity is enhanced and operation is simplified. A sheet delivery device of a sheet-fed press, in which printed sheets conveyed by a sheet conveyor are stacked on a pallet placed on a sheet delivery table and the pallet having the printed sheets stacked thereon is taken out together with so stacked sheets and is replaced with a vacant pallet, comprises a shutter device comprising a shutter bar unit movable between an operation position arranged between the stacked sheets and the sheet conveyor and a stand-by position arranged apart from the operation position to provisionally receive at the operation position the printed sheets conveyed from the sheet conveyor and also comprises a sheet separating device comprising a belt-like blade movable over an entire width of the stacked sheets in the direction orthogonal to a moving direction of the shutter bar unit along an upper surface position of the shutter bar unit above an end portion of the stacked sheets from which the shutter bar unit enters the operation position.